## Claims:

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- A method of production of carbon nanoparticles, comprising the steps of:
- providing on substrate particles a transition metal compound which is decomposable to yield the transition metal under conditions permitting carbon nanoparticle formation;
  - contacting a gaseous carbon source with the substrate particles;
    - before, during or after said contacting step,
      decomposing the transition metal compound to yield the
      transition metal on the substrate particles;
      forming carbon nanoparticles by decomposition of the
- carbon source catalysed by the transition metal;
  and
  collecting the carbon nanoparticles formed.
- A method as claimed in Claim 1, wherein the transition
   metal compound is a transition metal salt.
  - 3. A method as claimed in Claim 2, wherein the transition metal salt is a transition metal formate or oxalate.
- 25 4. A method as claimed in Claim 1 or Claim 2, wherein the transition metal compound is a transition metal carbonyl.



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5. A method as claimed in Claim 4, wherein the transition metal compound is a multi metal atom transition metal carbonyl.

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- 5 6. A method as claimed in any one of the preceding claims, wherein the transition metal is nickel, iron or cobalt.
- A method as claimed in any one of the preceding claims,
   wherein the gaseous carbon source is a hydrocarbon or
   carbon monoxide.
  - 8. A method as claimed in Claim 7, wherein the gaseous carbon source is methane or acetylene.
- 15 9. A method as claimed in any one of the preceding claims, wherein the gaseous carbon source is passed over the substrate particles.
- 10.A method as claimed in any one of the preceding claims,
  20 wherein the gaseous carbon source is mixed with a
  diluent.
  - 11.A method as claimed in Claim 10, wherein the diluent is argon.
  - 12.A method as claimed in any one of the preceding claims, wherein the substrate particles comprise oxide particles and/or silicate particles.

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- 13.A method as claimed in Claim 12, wherein the substrate particles comprise one or more of silica, alumina,  $CaSiO_{x}$ , calcium oxide or magnesium oxide.
- 5 14.A method as claimed in any one of the preceding claims, wherein the substrate particles are in the form of a fumed powder, a colloid, a gel or an aerogel.
- 15.A method as claimed in any one of the preceding claims,
  wherein the transition metal compound is decomposed by heating.
  - 16.A method as claimed in Claim 15, wherein the transition metal compound is decomposed by heating to a temperature between 200 °C and 1000°C.
  - 17.A method as claimed in Claim 16, wherein the transition metal compound is decomposed by heating to a temperature between 600 °C and 1000 °C.
  - 18.A method as claimed in any one of the preceding claims, wherein the carbon nanoparticles are carbon nanotubes.
- 19.A method as claimed in any one of the preceding claims,
  25 wherein the carbon nanotubes are single walled carbon
  nanotubes.
- 20.A method as claimed in any one of the preceding claims, further comprising the initial step of impregnating the substrate particles with the transition metal compound.

- 21.A method as claimed in any one of the preceding claims, where the method is continuous.
- 5 22.A method as claimed in Claim 21, comprising the steps of: continuously providing substrate particles; fluidising the substrate particles with a flow of gaseous carbon source; heating the transition metal compound on the substrate particles; and collecting the carbon nanoparticles formed by elution.
- 23.A method as claimed in Claim 21, comprising the steps of: continuously providing substrate particles to an upper part of an inclined surface; contacting the substrate particles on the inclined surface with a flow of gaseous carbon source; heating the transition metal compound on the substrate particles; and collecting carbon nanoparticles formed from a lower part of the inclined surface.
  - 24.A method of production of carbon nanoparticles, comprising the steps of:
- providing on substrate particles a transition metal oxalate, formate or multi metal atom carbonyl; heating the transition metal oxalate, formate or multi metal atom carbonyl on the substrate particles; contacting a gaseous carbon source with the substrate

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particles; and collecting the carbon nanoparticles formed.

- 25. A method as claimed in Claim 24, wherein the transition metal oxalate, formate or multi metal atom carbonyl is nickel formate and the substrate particles are silica particles.
- 26. Carbon nanoparticles formed by a method as claimed inany one of the preceding claims.